

Work Order ID 61283

Thursday, August 12, 2010 11:27:28 AM

Page 1

Item ID: D350-636-014

Accept

Setup Start

Revision ID:

Item Name: Skidtube RH

Stop

Start Date: 8/12/2010 Start Qty: 1.00

Required Date: 8/16/2010 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference: **REWORK**

Approvals: Process Plan: **MF** Date: **10-8-12**

Tooling:

Date:

Run Start

QC: Date: SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D2750	Rev F

290 0.00



Packaging

Packaging

Memo

PULL FROM STOCK D350-636-014

59193 MF
10-8-12

300 0.00



Powdercoat

Powder Coating

Memo

REMOVE WEARPLATES
REWORK AROUND SADDLE HOLES
REPAINT AS REQUIRED

310 0.00



QC

Quality Control

Memo

DART

TRANSPORT CANADA APPROVAL # 09-89

P/N	D350-636-014	CHG	CHG004
DESC	Skidtube Assembly	STC	SH99-7
LOT	B59193	STC	SR00646SE
MODEL	AS350/355	STC	

US PATENT # 5735484
CANADA FOREIGN PATENTS PENDING

MADE IN CANADA

B61283

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 61283

Thursday, August 12, 2010 11:27:28 AM

Page 2

Item ID: D350-636-014

Accept

Setup Start

Revision ID:

Stop

Item Name: Skidtube RH

Start Date: 8/12/2010 Start Qty: 1.00

Cust Item ID:

Required Date: 8/16/2010 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

320



Packaging

Packaging

Identify as per dwg & Stock Location: _____

0.00

Memo

New H

0.00

ID AND STOCK UNDER NEW BATCH NUMBER

CHG005

40/8/26 (1)

for BG 10-8-26 (Labels)

330



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

8/10/26

8/10/10

X

41

340



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/09/14 10/08/26

MF

10-8-26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, August 12, 2010 11:27:28 AM

Page 1

Work Order ID: 61283

Parent Item: D350-636-014

Parent Item Name: Skidtube RH

Start Date: 8/12/2010

Required Date: 8/16/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:H 02.09.25 Rearranged procedure steps KJ
IPP Rev:I 05.12.08 Rearranged procedure steps EC
IPP Rev:J 06.03.30 Per rev. D EC
IPP Rev:L 07-07-28 Added SS Wearplates(Rev E) JLM Verified By:EC
IPP Rev:M 08-09-23 revF as per dwg DD verified by:ec IPP Rev:N
10.06.22 revise seq110 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-636-014 Skidtube RH		Manufactured	No				Each	8.0000		1			

Location

Loc Qty

Loc Code

FG072

8

50111

1

56277

1

58813

1

58814

1

58815

1

58816

1

59193

1

60159

1

8
date
ADD D3672-13 B 54363x2

C. w/ 8/11 @

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries